=> d his (FILE 'HOME' ENTERED AT 08:50:24 ON 01 OCT 2003) FILE 'CA' ENTERED AT 08:50:34 ON 01 OCT 2003 L1 211109 S MASS(1A) (SPECTRO? OR SPECTRAL?) 4504 S L1 AND (ETCH? OR SEMICONDUCT?) L22851 S ENDPOINT (5A) (DETECT? OR DETERMIN? OR MONITOR? OR ESTIMAT? OR EVALUAT? L3 OR ASSAY? OR ANALY? OR ASSES? OR EXAMIN? OR CHECK? OR SENSE# OR SENSING OR SENSOR OR IDENTIF?) 4046 S CONTROL? (4A) ETCH? L4435 S (IMPLANT? OR DOPANT OR DOPED OR DOPING) AND L3-4 L58 S L2 AND L5 L6 221 S L5 AND SEMICONDUCT? L7 22 S (ENDING OR STOPPING) (2A) POINT (5A) (DETECT? OR DETERMIN? OR MONITOR? OR L8ESTIMAT? OR EVALUAT? OR ASSAY? OR ANALY? OR ASSES? OR EXAMIN? OR CHECK? OR SENSE# OR SENSING OR SENSOR OR IDENTIF?) 1 S L8 AND SEMICONDUCT? Ь9 L10 2 S L8 AND ETCH? 9 S L3/TI, IT, ST AND L7 L11 212 S L7 NOT L11 L12 6 S L12 AND (ENDPOINT OR (ENDING OR STOPPING) (2A) POINT) L13 L1436 S L8, L9-11, L13 => d bib, ab 1-36 CA COPYRIGHT 2003 ACS on STN L14 ANSWER 1 OF 36 AN 139:158544 Focused ion beam visual endpoint detection for etching of integrated TI IN Suthar, Sailesh C.; Hack, Paul J.; Sarwar, Syed Nabeel; Martinez, Mary J. PA SO U.S. Pat. Appl. Publ., 7 pp. US 2002-76130 PΙ US 2003153192 A1 20030814 20020213 PRAI US 2002-76130 \ 20020213 The application relates, generally, to integrated circuit processing and, AB more particularly, to endpoint detection for ion beam etching. comprises etching a backside of the semiconductor chip, the front side including a 1st well with a 1st type of doping and a 2nd well with a 2nd type of doping; monitoring a backside of the semiconductor chip during etching; and detg. when a 1st portion of the backside over 1 of the 1st and 2nd wells differs from a 2nd portion of the backside over the other of the 1st and 2nd wells. A method for etch endpoint detection includes etching a backside of a semiconductor chip, the semiconductor chip having ≥1 doped well formed proximate a front side of the semiconductor chip; monitoring the backside of the semiconductor chip during etching until ≥1 doped well becomes visible; and stopping etching after the **doped** well becoming visible. CA COPYRIGHT 2003 ACS on STN ANSWER 3 OF 36 L14 AN138:48354 CA Method for vapor phase etching of silicon semiconductors in a low-pressure TI Patel, Satyadev R.; Schaadt, Gregory P.; MacDonald, Douglas B.; Shi, IN Hongqin; Huibers, Andrew G.; Heureux, Peter PAReflectivity, Inc., USA U.S. Pat. Appl. Publ., 26 pp., Cont.-in-part of U.S. Ser. No. 954,864. SO PΙ US 2002195423 A1 20021226 US 2002-104109 20020322 B1 20010918 US 6290864 US 1999-427841 19991026

US 2002121502

A1

20020905

US 2001-954864

20010917

PRAI US 1999-427841 A2 19991026

The etching of a material in a vapor phase etchant is disclosed where a vapor phase etchant is provided to an etching chamber at a total gas pressure of 10 torr or more, preferably 20 torr or even 200 torr or more and where the etching can be done with high selectivity with a good detn. of the endpoint. The vapor phase etchant can be gaseous acid etchant, a noble gas halide or an interhalogen. The sample/workpiece that is etched can be, for example, a semiconductor device or MEMS device, etc. The material that is etched/removed by the vapor phase etchant is preferably Si and the vapor phase etchant is preferably provided along with one or more diluents. Another feature of the etching system includes the ability to accurately det. the end point of the etch step, such as by creating an impedance at the exit of the etching chamber (or downstream thereof) so that when the vapor phase etchant passes from the etching chamber, a gaseous product of the etching reaction was monitored, and the end point of the removal process can be detd. The vapor phase etching process can be flow through, a combination of flow through and pulse, or recirculated back to the etching chamber. 1st plasma or wet chem. etch (or both) can be performed prior to the vapor phase etch.

L14 ANSWER 5 OF 36 CA COPYRIGHT 2003 ACS on STN

AN 135:379732 CA

TI Method and apparatus for endpointing a chemical-mechanical planarization process

IN Agarwal, Vishnu K.

PA Micron Technology, Inc., USA

SO U.S., 16 pp.

PI US 6323046 B1 20011127 US 1998-139814 19980825

US 6517668 B2 20030211 US 6562182 B2 20030513 PRAI US 1998-139814 A3 19980825

Amethod and app. for endpointing a planarization process of a microelectronic substrate. In one embodiment, the app. may include a species analyzer that receives a slurry resulting from the planarization process and analyzes the slurry to det. the presence of an endpointing material implanted beneath the surface of the microelectronic substrate. The species analyzer may include a mass spectrometer or a spectrum analyzer. In another embodiment, the app. may include a radiation source that directs impinging radiation toward the microelectronic substrate, exciting atoms of the substrate, which in turn produce an emitted radiation. A radiation detector is positioned proximate to the substrate to receive the emitted radiation and det. the endpoint by detg. the intensity of the radiation emitted by the endpointing material. The endpointing material may be selected to be easily detected by the species detector or the radiation detector, and may further be selected to be easily distinguishable from a matrix material that comprises the bulk of the microelectronic substrate.

L14 ANSWER 6 OF 36 CA COPYRIGHT 2003 ACS on STN

AN 135:130891 CA

TI Method and laminate for fabricating an integrated circuit

IN Gabriel, Calvin Todd; Zheng, Tammy D.; De Muizon, Emmanuel; Leard, Linda A.

PA Philips Semiconductors, Inc., USA; Koninklijke Philips Electronics N.V.

SO PCT Int. Appl., 45 pp.

PI WO 2001056080 A1 20010802 WO 2001-US2652 20010126 US 6541359 B1 20030401 US 2000-495415 20000131

PRAI US 2000-495415 A 20000131

AB A method and app. are provided for fabricating an integrated circuit on a laminate having a gate electrode layer over a SiO2 layer. **Detection** of the

gate etch endpoint signal is improved by maximizing the use of a faster etching dopant material (e.g., n-type dopant) and minimizing the use of a slower etching dopant material (e.g., p-type dopant) in the gate electrode layer. In one embodiment, a 1st portion of the gate electrode layer, substantially corresponding only to the location at which a gate is to be formed, is doped with the slower etching dopant material. The remaining portion of the gate electrode layer is doped with the faster etching dopant material; thus, more of the gate electrode layer is doped with the faster etching dopant material than with the slower etching dopant material. A gate mask is aligned over the gate electrode layer, and the unmasked portions of the gate electrode layer are removed using an etchant. The n-doped portions of gate electrode layer will etch away faster, and because the gate electrode layer is predominantly n-type, a strong and detectable endpoint signal will be induced when the etchant reaches the SiO2 layer.

L14 ANSWER 7 OF 36 CA COPYRIGHT 2003 ACS on STN

AN 135:115614 CA

TI Method and apparatus for **detecting** an ion-implanted polishing endpoint layer within a semiconductor wafer

IN Miller, Gayle W.; Chisholm, Michael F.

PA Lsi Logic Corp., USA

SO U.S., 13 pp.

PI US 6268224 B1 20010731 US 1998-108091 19980630

PRAI US 1998-108091 19980630

AB A method of fabricating a semiconductor wafer having a polishing endpoint layer which is formed by implanting ions into the wafer includes the step of polishing the wafer to remove material from the wafer. The method also includes the step of detecting a 1st change in friction when material of the ion-implanted polishing endpoint layer begins to be removed during the polishing step. The method further includes the step of detecting a 2nd change in friction when material of the ion-implanted polishing endpoint layer ceases to be removed during the polishing step. Also, the method includes the step of terminating the polishing step in response to detection of the 2nd change in friction. An app. for polishing a semiconductor wafer down to an ion-implanted polishing endpoint layer in the wafer is also disclosed.

L14 ANSWER 8 OF 36 CA COPYRIGHT 2003 ACS on STN

AN 133:201894 CA

TI Endpoint detection method and apparatus which utilize a chelating agent to detect a polishing endpoint in semiconductor device fabrication

IN Shelton, Gail D.; Miller, Gayle W.

PA Lsi Logic Corporation, USA

SO U.S., 12 pp.

PI US 6117779 A 20000912 US 1998-212503 19981215 US 6383332 B1 20020507 US 2000-583434 20000531

PRAI US 1998-212503 A3 19981215

AB A method of planarizing a semiconductor wafer having a polishing endpoint layer that includes a ligand is disclosed. One step of the method includes polishing a 1st side of the wafer to remove the ligand from the wafer. Another step of the method includes detg. that a chelating agent has bound the ligand due to the polishing step removing the ligand of the polishing endpoint layer. The method also includes the step of terminating the polishing step in response to detg. that the chelating agent has bound the ligand. A polishing system is also disclosed which detects a polishing endpoint based upon a chelating agent binding a ligand of a polishing endpoint layer of a semiconductor device.

CA COPYRIGHT 2003 ACS on STN ANSWER 9 OF 36 L14AN 133:36734 CA Method of detecting a polishing endpoint layer of a semiconductor wafer ΤI which includes a non-reactive reporting species Miller, Gayle W.; Shelton, Gail D.; Chisholm, Brynne K. IN LSI Logic Corp., USA PA U.S., 13 pp. SO US 6080670 20000627 US 1998-131921 19980810 PΙ PRAI US 1998-131921 19980810 A method of planarizing a semiconductor wafer having a polishing endpoint layer that includes a S-contg. reporting species includes the step of polishing a 1st side of the wafer to remove material from the wafer. method also includes the step of detecting presence of the S-contg. reporting species in the material removed from the wafer. The method further includes the step of terminating the polishing step in response to detecting presence of the S-contg. reporting species. A shallow trench isolation process for fabricating a semiconductor wafer is also disclosed. ANSWER 10 OF 36 CA COPYRIGHT 2003 ACS on STN L14AN 133:25509 CA Optical monitoring system for Group III-V semiconductor wafer processing ΤI Ressl, Michael G. INLucent Technologies, Inc., USA PA

U.S., 7 pp. SO

PΙ US 6075909 Α 20000613 US 1998-105712 19980626

PRAI US 1998-105712 19980626

An optical monitoring system for Group III-V semiconductor wafer processing AB in integrated circuit fabrication utilizes an optical transmitter/receiver assembly formed in the wafer at an early stage in the fabrication process. The optical transmitter is then activated, and the optical output signal is monitored during subsequent processing steps, such as ion implantation and layer deposition to assess the quality of the process. In one embodiment, the monitoring system is useful as an endpoint detection process.

ANSWER 11 OF 36 CA COPYRIGHT 2003 ACS on STN L14

AN

Endpoint detection method and apparatus which utilize an endpoint polishing TIlayer of catalyst material for planarizing a semiconductor wafer

Chisholm, Brynne K.; Miller, Gayle W.; Shelton, Gail D. IN

LSI Logic Corporation, USA PA

SO U.S., 11 pp.

US 6071818 20000606 US 1998-109331 19980630 PΙ Α 20010710 US 2000-534652 20000324 B1 US 6258205

PRAI US 1998-109331 **A**3 19980630

A method of planarizing a semiconductor wafer having a polishing endpoint AB layer that includes a catalyst material is disclosed. One step of the method includes polishing a 1st side of the wafer to remove material from Another step of the method includes detg. that a catalytic reaction occurred due to the polishing step removing the catalyst material of the polishing endpoint layer. The method also includes the step of terminating the polishing step in response to detg. that the catalytic reaction occurred. A polishing system is also disclosed which detects a polishing endpoint based upon a catalytic reaction triggered by a catalyst material of a polishing endpoint layer of a semiconductor device.

- CA COPYRIGHT 2003 ACS on STN L14ANSWER 14 OF 36
- AN 131:109906 CA

Method of plasma etching doped polysilicon layers with uniform etch rates ΤI

IN Leverd, Francois; MacCagnan, Renzo; Mass, Eric

PA International Business Machines Corp., USA

SO Eur. Pat. Appl., 11 pp.

PI EP 932191 A1 19990728 EP 1997-480107 19971230 US 2001001729 A1 20010524 US 1998-213611 19981218

PRAI EP 1997-480107 A 19971230

In wafer semiconductor manuf., a method of etching an arsenic doped polysilicon layer down to a patterned borophosphosilicate glass (BPSG) layer provided with a plurality of openings with an uniform etch rate is The method relies on a combination of both system and process disclosed. The system improvement consists to hold the wafer in the improvements. reactor during the etch process with an electrostatic chuck device to have a perfect plasma environment around and above the wafer. On the other hand, the process improvement consists in the use of a non-dopant sensitive and not selective chem. A NF3/CHF3/N2 gas mixt. with a 11/8.6/80.4 ratio in percent is adequate in that respect. The etch time duration is very accurately controlled by an optical etch endpoint detection system adapted to detect the intensity signal transition of a CO line at the BPSG layer exposure. The process is continued by a slight overetching. When the above method is applied to the doped polysilicon strap formation in DRAM chips, excessive or insufficient etching of the polysilicon layer is avoided, so that the doped polysilicon strap thickness is thus much more uniform, opening to opening, within a wafer.

L14 ANSWER 15 OF 36 CA COPYRIGHT 2003 ACS on STN

AN 129:116590 CA

TI Dynamic images of plasma processes: Use of Fourier blobs for **endpoint detection** during plasma etching of patterned wafers

AU Rietman, Edward A.; Lee, John Tseng-Chung; Layadi, Nace

CS Bell Labs, Lucent Technologies, Murray Hill, NJ, 07974, USA

SO Journal of Vacuum Science & Technology, A: Vacuum, Surfaces, and Films (1998), 16(3, Pt. 2), 1449-1453

AB By monitoring various process parameters (e.g., applied radiofrequency power, flow rate of gases, etc.) as a function of time, Fourier series decompn. of the values of those parameters, at each time step, plotted on polar coordinates, gives closed curves representing the state of the plasma and the activity on the wafer. A change of the shape of the blob is a signature of the endpoint. The technique was successfully applied on TiN/poly-Si, WSix, and doped poly-Si gate etch, and contact etch processes. Also, the method is reproducible from wafer to wafer and can be used easily by inexperienced operators to spot endpoint in plasma processes.

L14 ANSWER 20 OF 36 CA COPYRIGHT 2003 ACS on STN

AN 121:46637 CA

TI Phase-shifting lithographic mask having phase-shifting layers of differing compositions

IN Pierrat, Christophe

PA American Telephone and Telegraph Co., USA

SO Eur. Pat. Appl., 7 pp.

PI EP 583942 A2 19940223 EP 1993-306358 19930811 US 5405721 A 19950411 US 1993-164735 19931208

PRAI US 1992-931621 19920818

AB A phase-shifting lithog. mask, for use in conjunction with optical radiation of wavelength λ , has a transparent substrate upon which are successively located a bottom $(2m+1)\pi$ radian phase-shifting layer and a patterned top $(2n+1)\pi$ radian phase-shifting layer, each having at least approx. the same refractive index at the wavelength λ as that of the substrate. A more finely patterned, opaque chromium layer is located on the patterned top

phase-shifting layer. The bottom phase-shifting layer is chem. different from both the substrate and the top layer, in order to provide either etch-stopping or end-point etch detection during subsequent dry ion beam millings, as with gallium ions, of either or both of the layers, for the purpose of mask repair. For example, the substrate is quartz, the bottom phase-shifting layer is calcium fluoride, and the top phase-shifting layer is silicon dioxide. Remnants of the gallium can be removed from both the exposed portions of the substrate and of the bottom layer, such as by forming indentation regions by means of successive etchings, for example, with HF and HCl, resp., for resp. prescribed time intervals having a ratio such that the relative phase shifts of the substrate and both phase-shifting layers are not disturbed by the resp. etchings.

L14 ANSWER 25 OF 36 CA COPYRIGHT 2003 ACS on STN

AN 107:125429 CA

TI Trench etch endpoint detection by laser-induced fluorescence

IN Bennett, Reid S.; Ephrath, Linda M.; Schwartz, Geraldine C.; Selwyn, Gary S.

International Business Machines Corp., USA

SO U.S., 11 pp.

PA

PI US 4675072 A 19870623 US 1986-878144 19860625

PRAI US 1986-878144 19860625

Laser induced fluorescence (LIF) is utilized to detect and control the reactive ion etch-through of a given layer in a wafer by detecting a large change in the concn. of a selected minor species from the wafer in the etching plasma. As an example, CuCl generated from Cu dopant can be monitored in the plasma by LIF detection of its particular laser transition line. An elec. signal is indicative of the CuCl concn. in the plasma, and when the amplitude of this signal falls below a predetd. level, the given layer of the water, present in a reaction chamber, is considered to be etched through.

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